



Questions?
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Part# 724453 Hi Line U-Bolt Skid Plates – CJ-2A / CJ-3A / CJ-3B / M38 / MB / GPW Instructions

Inventory for welded version:

- 2 Right plates, These will work front or rear on the passenger side
- 2 Left Plates, These will work front or rear on the drivers side
- 4 ea Rear U-bolts 2.5" ID X 4.5" Length
- 3 ea Front U-bolts 2.25: ID X 4.5" Length
- 1 ea Front U-bolt 3.0" ID X 5.5" Length
- 8 7/16" nuts and washers for u-bolts
- 4 5/8 -13 Nylock jam nuts
- 4 5/8 SAE flat washers

Inventory for un-welded version:

- 2 Right plates, These will work front or rear on the passenger side
- 2 Left Plates, These will work front or rear on the drivers side
- 4 ea Rear U-bolts 2.5" ID X 4.5" Length
- 3 ea Front U-bolts 2.25: ID X 4.5" Length
- 1 ea Front U-bolt 3.0" ID X 5.5" Length
- 8 7/16" nuts and washers for u-bolts
- 4 5/8 -13 Nylock jam nuts
- 4 5/8 SAE flat washers
- 4 1 1/4" x 1" spacers
- 4 5/8" x 3" studs

1. You will need to grind the webbing on the front differential top and bottom near the front right leaf spring. See pics. On the top to make room for the U-bolt because the plates are wider than stock. On the bottom to clear the plate touching the webbing.
2. Torque u-bolts to 30-35 ft Lbs, do not over tighten. It will break the weld on the corner gusset on the plate.
3. Its a good Idea to lower your bump stops down 1" because the lower shock mount will now be 1" higher.
4. **Unwelded version only**, weld all corners of the plates and the diamond skids onto the bottom of the plates making sure the center pin hole is lined up and matching. This diamond plate is to make the bottom of the u-bolt plate thick enough to clear the center pin while sliding over rocks.
5. Insert the fine thread side of the stud into the 1 1/4" DOM spacer with about an 1/8" of the stud with the fine threads sticking out of the spacer. Hold the spacer with stud up to the 5/8" hole in the side of the plate and tack the stud to the plate. Check to make sure the stud is straight and parallel with the bottom of the slider, weld spacer to plate and then rosette weld the fine thread end of the stud into the hole in the plate. See pic of completed rosette weld.



Grind clearance



Installed

