

DC Starter Instructions:

Starters with external solenoid activate (Fenderwell type):

Leave jumper in place across battery stud and activate lead. Attach battery cable to 5/16" stud.

Starters using foot switch (with cables attached):

Leave jumper in place.

Starters not using external solenoid or foot operated switch:

When key operated switch is used, remove jumper from starter that connects internal solenoid to the battery stud. Put wire from start switch on spade terminal of starter. Attach battery cable to 5/16" stud on starter.

Starters Installation:

WILLYS 4001 DC, 4113 DC , 4137DC, & 6203 DC

Index front casting as needed. When installing starter on the on the above applications, it is necessary to ensure that the starter mounts flush on bell housing and plate.

There can be interference from the plate between the bell housing and the engine which will prevent proper fit of the starter. Remove front casting from starter to check for interference on the bell housing. If found, grind a portion of the drive casting to eliminate problem.